

Sinvicomp SRF3872

Teknor Apex Asia Pacific PTE. LTD. - Rigid Polyvinyl Chloride

Thursday, August 29, 2019

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Good Impact Resistance
Uses	• Electrical Parts • Fittings
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.38 to 1.42		ASTM D792
Congo Red (374°F)	30.0	min	BS 2782
Melt Flow - 190°C/21.6kgs	28g/10mins		ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7250	psi	ASTM D638
Tensile Elongation (Break)	30	%	ASTM D638
Flexural Modulus	392000	psi	ASTM D790
Flexural Strength	10600	psi	ASTM D790
Modulus of Elasticity - in Tension	363	ksi	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.3	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	76		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	187	°F	ASTM D1525

Additional Information

Typical temperature profile for SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 160°C

Mixing zone: 160°C~170°C

Metering zone: 170°C~180°C

Nozzle/Die Zone: 180°C

Notes

¹ Typical properties: these are not to be construed as specifications.

Revision Date: 8/7/2014

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.